

X - Clamp port
Y - Declamp port

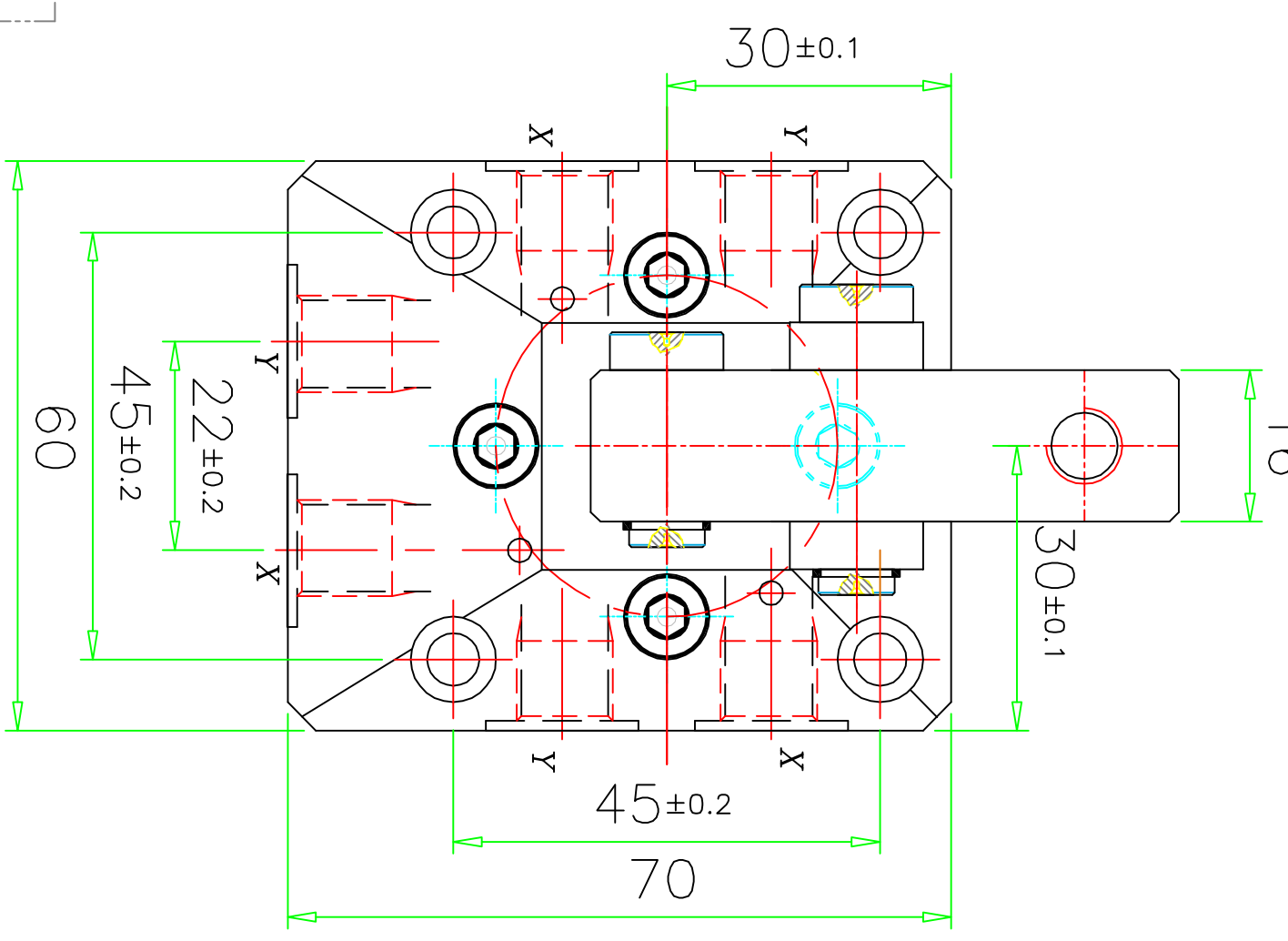
Specification:-

Type : Doble acting hydraulic cylinder.
Bore dia = 25 mm, rod dia = 16 mm
Stroke = 20; Reserve Stroke = 2 mm
Operating pressure : max 150 bar/min 25 bar
Medium :Hydraulic oil
(servo system HLP46/HLP68)

1.0 GENERAL

- 1.1 ALL DIMENSIONS ARE IN MM.
- 1.2 DO NOT SCALE THE DRG.IF IN DOUBT ASK.
- 1.3 SUBJECT TO CHANGE FOR IMPROVEMENT.

REVISION				DATE	APPROVED
ZONE	REV	FROM	TO		



SURFACE FINISH		▽▽▽	▽▽▽	▽▽	▽	~
Re value μm		0.025	0.05	0.1	0.2	0.4
GENERAL TOLERANCES WHERE NOT SPECIFIED		0.1	0.2	0.3	0.5	1.0
LINEAR - LENGTH OR DIAMETER		0.5-6	6-30	30-120	120-315	315-1000
ANGULAR-LENGTH IN MM OR SHORT SIDE OF		UP TO 6	6-30	30-120	120-400	
SCALE		1:1				
TITLE		VERTICAL SWING CLAMP DOUBLE ACTING				
MATERIAL		PVT LTD Blore - 70				
GROUP NO.		-				
SUPERSEDED BY		-				
REPLACES		-				
DRAWING NO.		S31301				