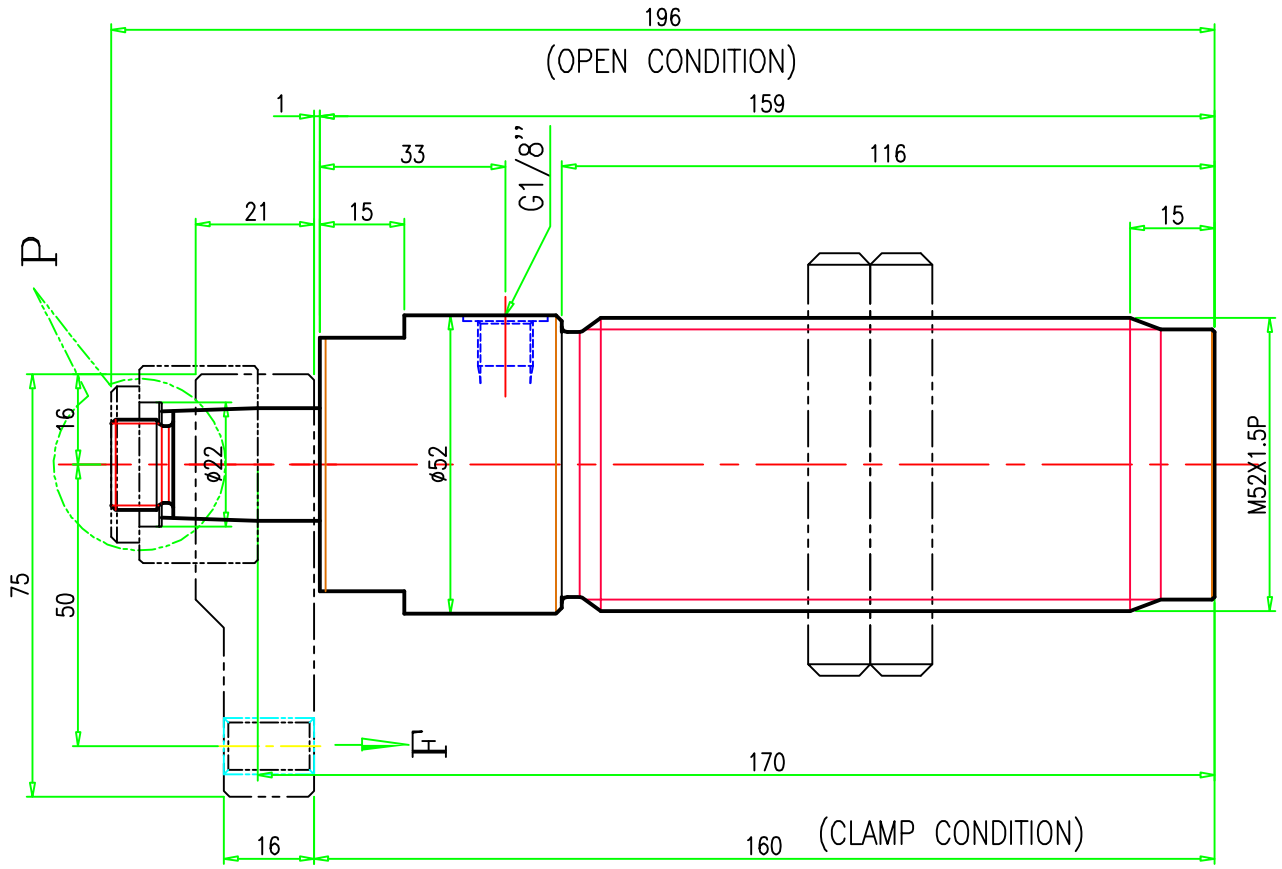
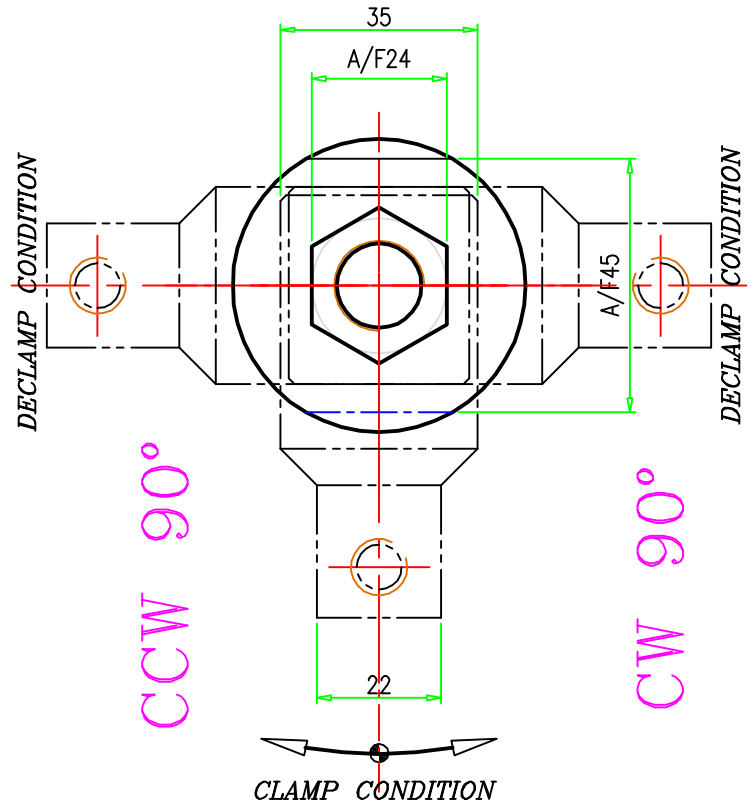
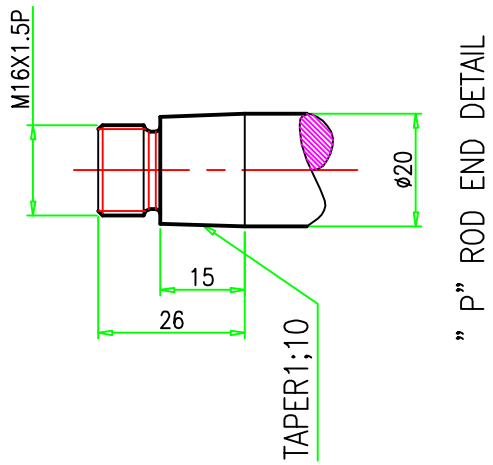
REVISION					
ZONE	REV	FROM	TO	DATE	APPROVED







" P" ROD END DETAIL

MODEL NO
C.W–S23201
C.C.W–S23202

Specification:–

Type : Single acting hydraulic cylinder.
Bore dia = 32 mm, rod dia 20 mm
Clamp & Swing Stroke =10
Operating pressure : max 150 bar/min 25 bar
Medium :Hydraulic oil
(servo system HLP46/HLP68)

1.0 GENERAL

1.1 ALL DIMENSIONS ARE IN MM.
1.2 DO NOT SCALE THE DRG.IF IN DOUBT ASK.
1.3 SUBJECT TO CHANGE FOR IMPROVEMENT.

SURFACE FINISH												
Ra value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100

GENERAL TOLERANCES WHERE NOT SPECIFIED

LINEAR – LENGTH OR DIAMETER						ANGULAR–LENGTH IN MM OF SHORT SIDE OF ∠			
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	UPTO 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30'	±20'	±10'

QUICLOC PVT LTD
B'lore - 70

SCALE: 1;1	–	TITLE: *SWING CLAMP THREADED BODY–S/A*	MATERIAL: *XXX*	SHEET NO: 1 OF: 1
	NAME	DATE	GROUP NO:	
DESIGN	*TIRUMAL*	*22.08.08*	SUPERCEDED BY: –	REPLACES: –
DRAWN	*TIRUMAL*	*22.08.08*	MACHINE TYPE	
CHECKED			CUSTOMER:	DRAWING NO: –
APPROVED				

SHEET FORMATS–1,FORMAT NO: F–8–DGN–09 DT.01–11–05 Rew No–00–A3