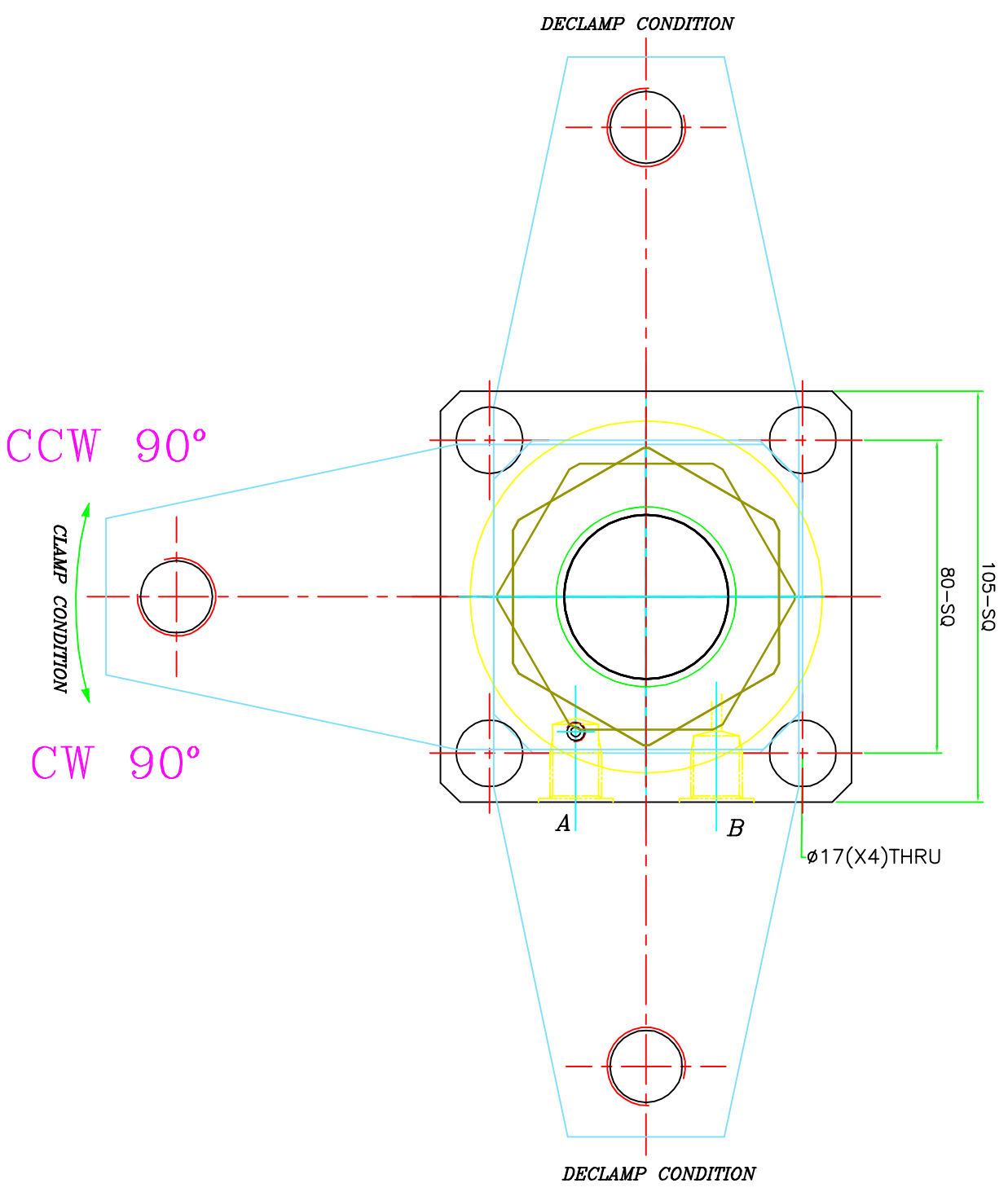
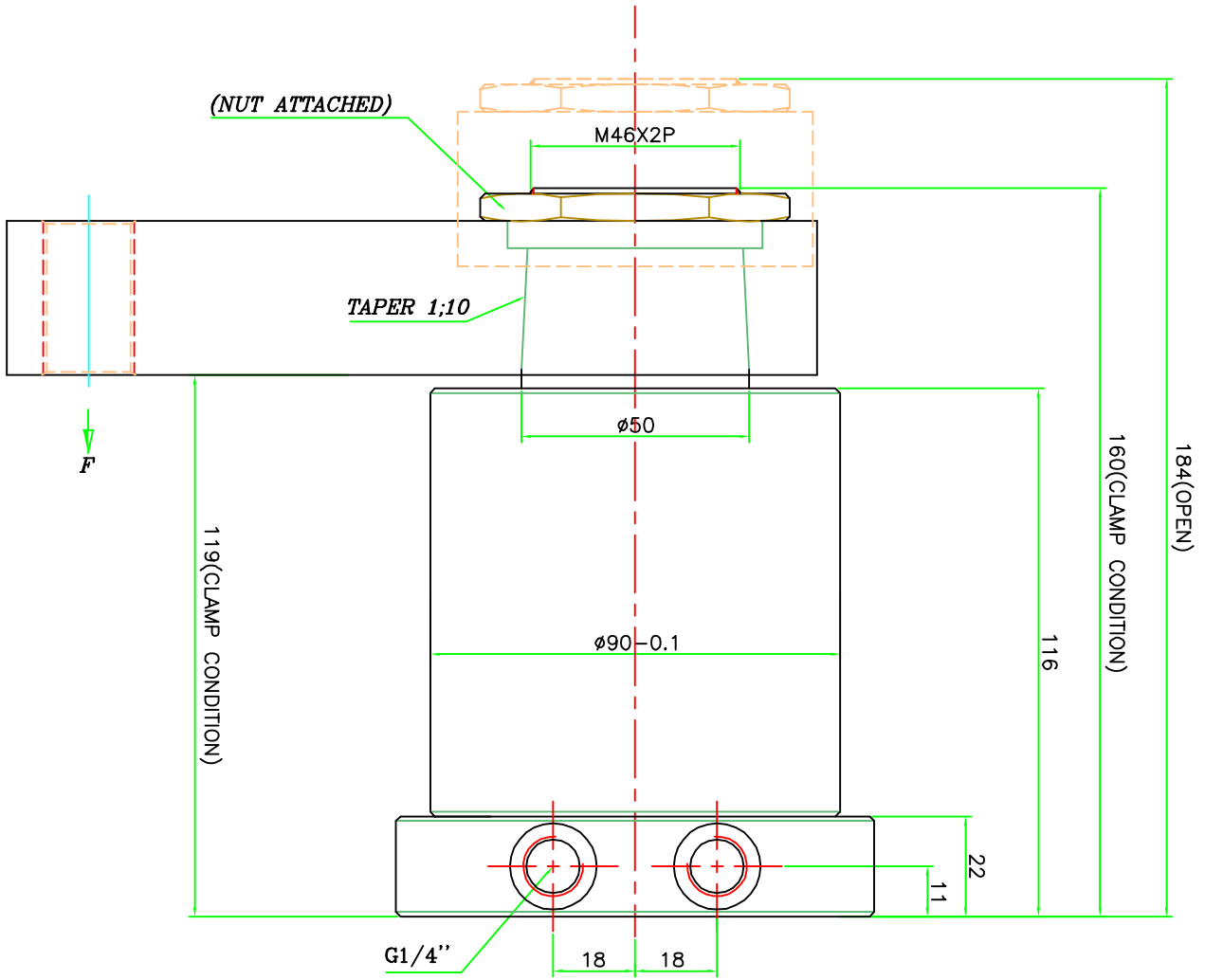


REVISION					
ZONE	REV	FRDM	TD	DATE	APPROVED



A-Clamp port
B-Declamp port

Specification:-

Type : Doble acting hydraulic cylinder.
Bore dia = 63 mm, rod dia = 50 mm
Clamp Stroke = 10; Swing Stroke = 14 mm
Total Stroke = 24mm
Arm swing will be 90°±2°
Operating pressure : max 170 bar/min 30 bar
Medium :Hydraulic oil
(servo system HLP46/HLP68)

Model NO- DSW BM S44305 C.W
DSW BM S44306 C.C.W

- 1.0 GENERAL
1.1 ALL DIMENSIONS ARE IN MM.
1.2 DO NOT SCALE THE DRG.IF IN DOUBT ASK.
1.3 SUBJECT TO CHANGE FOR IMPROVEMENT.

SURFACE FINISH		▽▽▽▽	▽▽▽	▽▽	▽	~	ALL UNSPECIFIED EDGES TO BE REMOVED
Roe value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.2
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	PT0 6	6-30
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°
LINEAR - LENGTH OR DIAMETER		ANGULAR IN MM OF SHORT SIDE OF		QUICLOC PVT. LTD Blore - 70		QTY	
W.O.NO.		SCALE		TITLE		MATERIAL	
NAME		DATE		1:1		-	
DESIGN		DATE		29.05.07		GROUP NO.	
DRAWN		DATE		01.06.07		SHEET NO. 1 OF 1	
CHECKED		DATE		-		DRAWING NO. -	
APPROVED		DATE		-		REV 1	
MACHINE TYPE		TITLE		SWING CYLINDER		REV 0	
-		TITLE		Double Acting		REV 0	