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A

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C

D

D

E

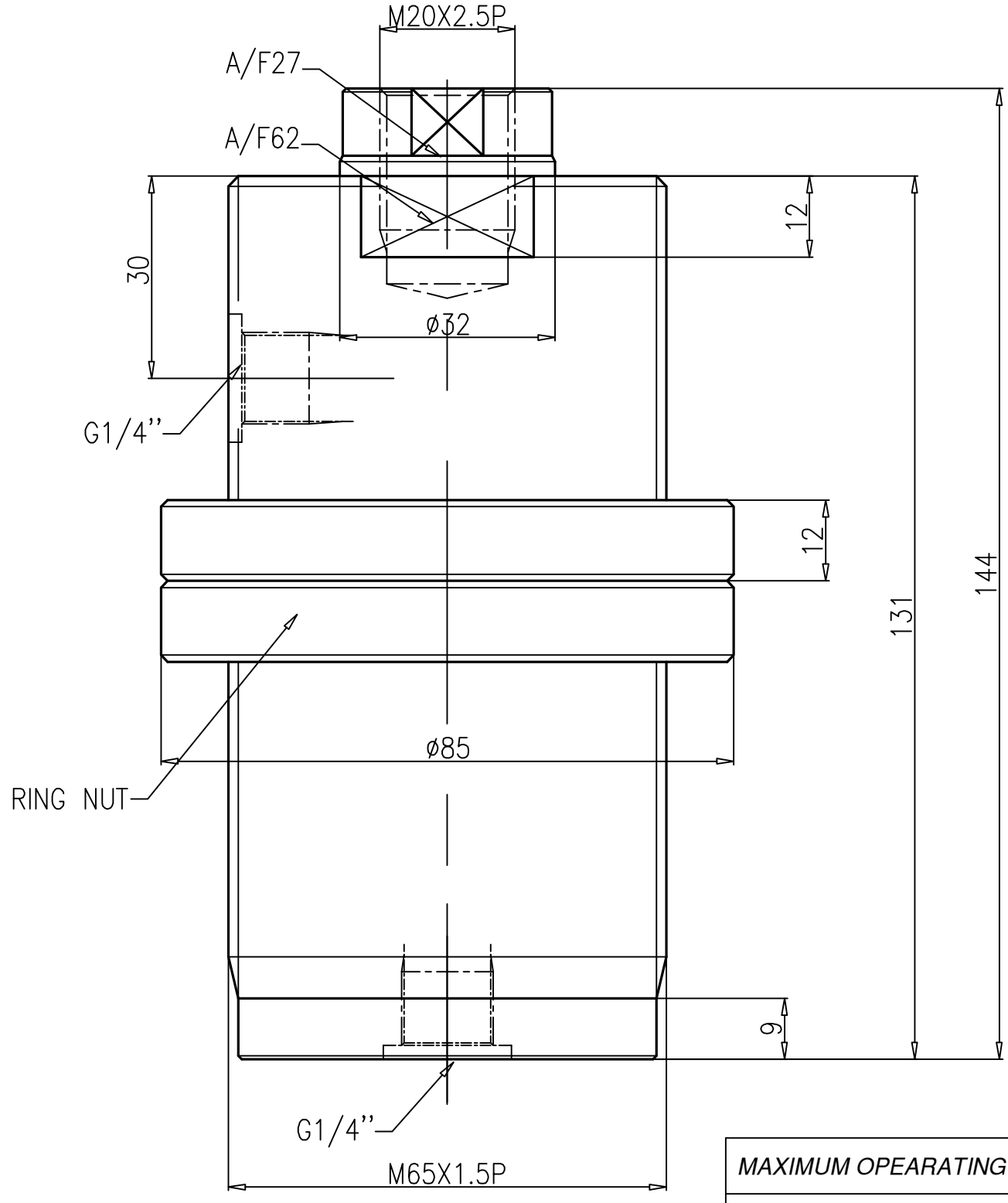
E

F

F

SHEET FORMATS-1, FORMAT NO: F-8-DGN-10, Sht1 of 2 DT.01-11-05 Rew No-00-A4

REVISION					
ZONE	REV	FROM	TO	DATE	APPROVED



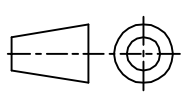
MAXIMUM OPEARATING PRESSURE	250 BAR
MINIMUM OPEARATING PRESSURE	10 BAR
STROKE	40 MM
DISPLACEMENT IN CC	78.4 cc
PISTON AREA	19.6 SQ.CM

- 1.0 GENERAL
- 1.1 ALL DIMENSIONS ARE IN MM.
  - 1.2 DO NOT SCALE THE DRG. IF IN DOUBT ASK.
  - 1.3 ROUND OF THE UNSPECIFIED EDGES.

SURFACE FINISH													
Ra value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100

GENERAL TOLERANCES WHERE NOT SPECIFIED

LINEAR - LENGTH OR DIAMETER						ANGULAR-LENGTH IN MM OF SHORT SIDE OF ∠			
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1'	±30'	±20'	±10'



**QUICLOC  
PVT LTD  
B'lore - 70**

SCALE	1:1	TITLE	MINI THREADED BODY CYLINDER D/A		MATERIAL	XXX	SHEET NO	1 OF 1
DESIGN	TIRUMAL	DATE	28-10-05	MACHINE TYPE	GROUP NO.	-		
DRAWN	TIRUMAL	DATE	14-11-05	CUSTOMER:	SUPERCEDED BY	-		
CHECKED					DRAWING NO.	A52310		
APPROVED								

1

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