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E

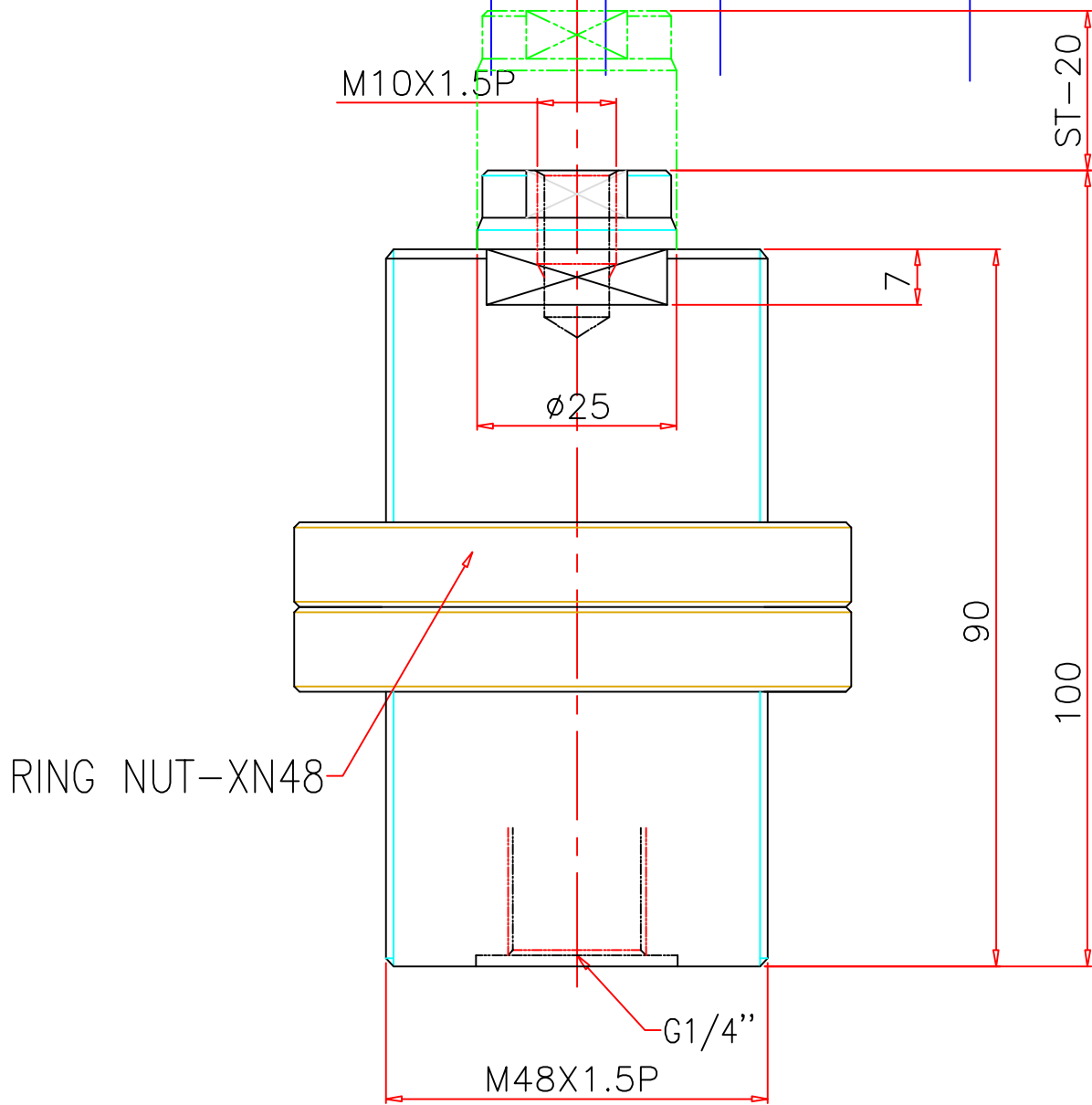
E

F

F

SHEET FORMATS-1, FORMAT NO: F-8-DGN-109, DT.01-11-05 Rew No-00-A4

ZONE		REV	FROM	TO	DATE	APPROVED



MAXIMUM OPEARATING PRESSURE	250 BAR
MINIMUM OPEARATING PRESSURE	10 BAR
STROKE	20 MM
DISPLACEMENT IN CC	22.6 cc
PISTON AREA	11.3 SQ.CM

1.0 GENERAL

- 1.1 ALL DIMENSIONS ARE IN MM.
- 1.2 DO NOT SCALE THE DRG. IF IN DOUBT ASK.

SURFACE FINISH								Ra value $\mu\text{m}$				
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5		25	50
GENERAL TOLERANCES WHERE NOT SPECIFIED												
LINEAR - LENGTH OR DIAMETER						ANGULAR-LENGTH IN MM OF SHORT SIDE OF $\angle$						
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400	<b>QUICLOC PVT LTD B'lore - 70</b>		
$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$	$\pm 0.8$	$\pm 1.2$	$\pm 1'$	$\pm 30'$	$\pm 20'$	$\pm 10'$			
SCALE		TITLE		MATERIAL		SHEET NO						
XXX		MINI THREADED CYLINDER SINGLE ACTING - $\phi 38 \times 20 \text{STK.}$		XXX		1 OF 1						
NAME		DATE		GROUP NO.		SUPERCEDED BY		REPLACES				
DESIGN		TIRUMAL		28-10-06		-		-				
DRAWN		TIRUMAL		***		-		-				
CHECKED						-		-				
APPROVED						-		-				
CUSTOMER:				DRAWING NO.		A51204						

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