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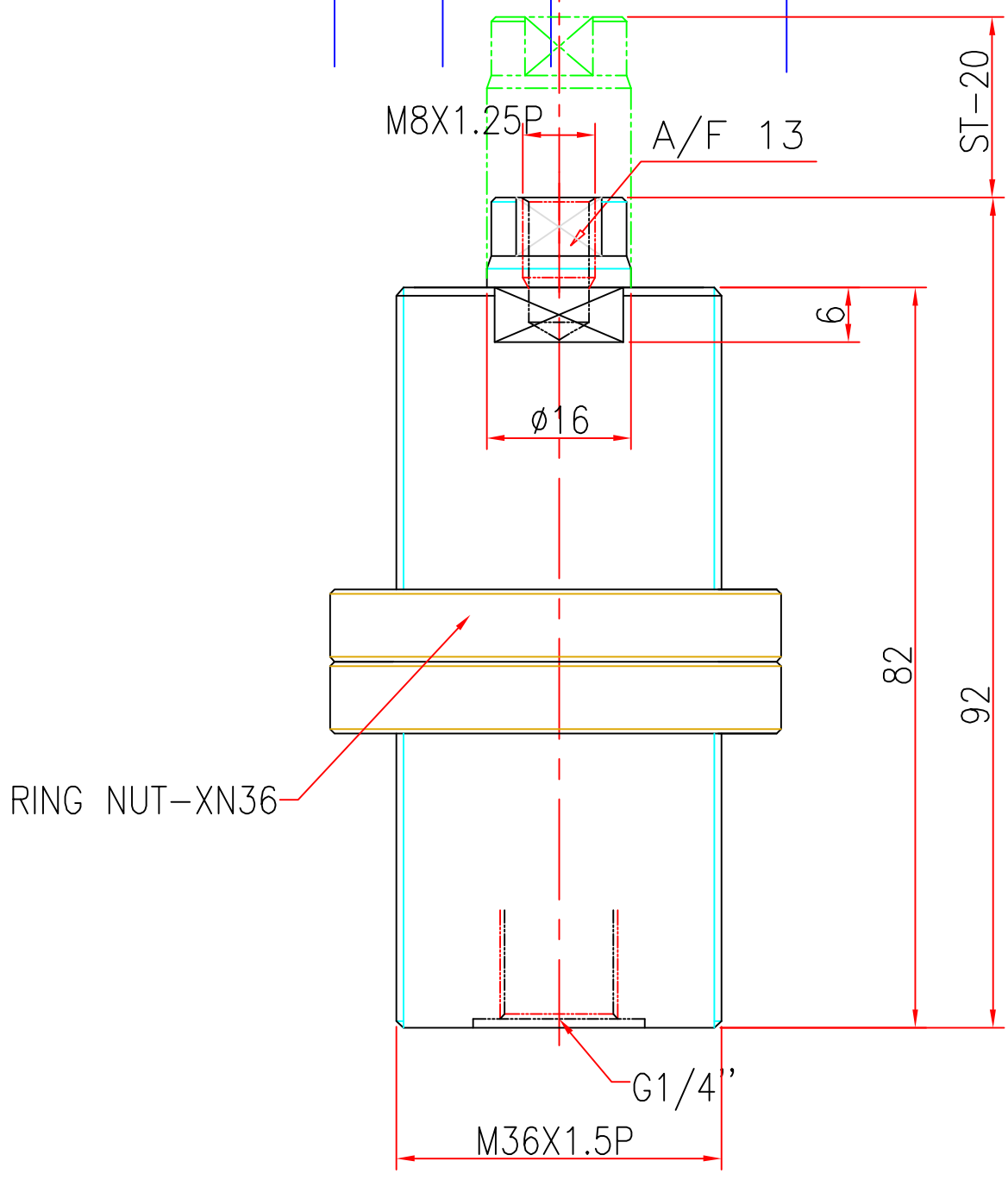
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F

SHEET FORMATS-1, FORMAT NO: F-8-DGN-109, DT.01-11-05 Rew No-00-A4

REVISION					
ZONE	REV	FROM	TO	DATE	APPROVED



MAXIMUM OPEARATING PRESSURE	250 BAR
MINIMUM OPEARATING PRESSURE	10 BAR
STROKE	20 MM
DISPLACEMENT IN CC	9.8 cc
PISTON AREA	4.9 SQ.CM

1.0 GENERAL

- 1.1 ALL DIMENSIONS ARE IN MM.
- 1.2 DO NOT SCALE THE DRG.IF IN DOUBT ASK.

SURFACE FINISH			GENERAL TOLERANCES WHERE NOT SPECIFIED		 <b>QUICLOC PVT LTD</b> <b>B'lore - 70</b>							
Ra value μm		0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50 100	LINEAR - LENGTH OR DIAMETER									
			ANGULAR-LENGTH IN MM OF SHORT SIDE OF ∠									
			0.5-6	6-30		30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120
			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1'	±30'	±20'	±10'
SCALE		XXX	TITLE		MATERIAL		SHEET NO					
		-	MINI THREADED CYLINDER		XXX		1 OF 1					
			SINGLE ACTING-∅25x20STK.									
NAME		TIRUMAL	MACHINE TYPE		GROUP NO.		REPLACES					
DATE		28-10-06			SUPERCEDED BY		-					
DRAWN		TIRUMAL			DRAWING NO.		A51203					
CHECKED		***	CUSTOMER:									
APPROVED												

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