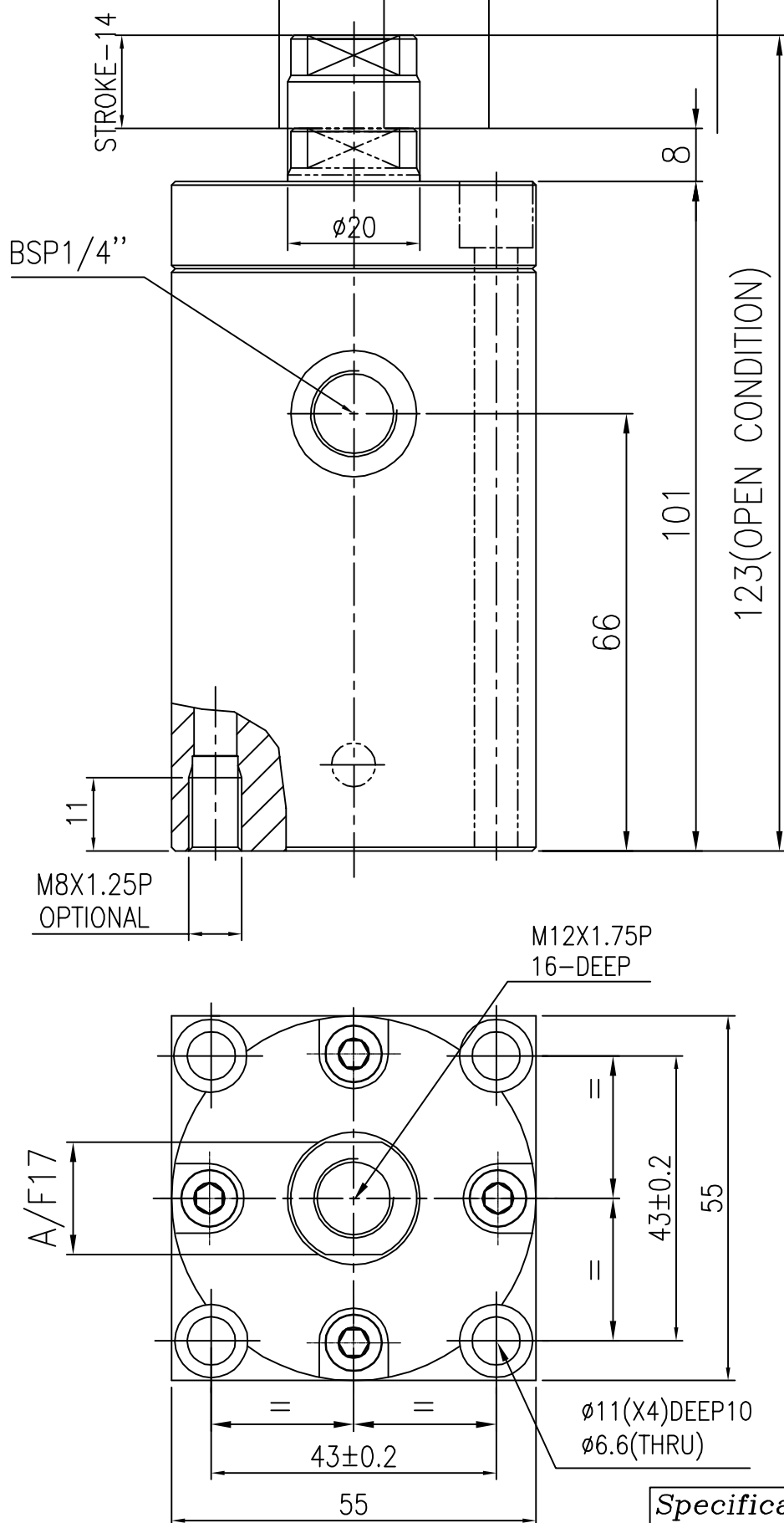


REVISION					
ZONE	REV	FROM	TO	DATE	APPROVED



Specification:-

Type : Single acting hydraulic suppotr jack
 Rod dia = 20
 Stroke = 14mm
 Operating pressure : max 200 bar/min 50 bar
 Medium :Hydraulic oil
 (servo system HLP46/HLP68)

1.0 GENERAL

- 1.1 ALL DIMENSIONS ARE IN MM.
1.2 DO NOT SCALE THE DRG.IF IN DOUBT ASK.
1.3 SUBJECT TO CHANGE FOR IMPROVEMENT.

			SURFACE FINISH																										
			Ra value μm		0.025 0.05 0.1		0.2 0.4 0.8		1.6 3.2 6.3		12.5 25		50 100																
GENERAL TOLERANCES WHERE NOT SPECIFIED																	QUICLOC PVT LTD B'lore - 70												
LINEAR – LENGTH OR DIAMETER									ANGULAR—LENGTH IN MM OF SHORT SIDE OF ∠																				
0.5–6		6–30		30–120		120–315		315–1000		1000–2000		UPTO 6		6–30		30–120			120–400										
±0.1		±0.2		±0.3		±0.5		±0.8		±1.2		±1°		±30’		±20’			±10’										
SCALE			—			TITLE HYDRAULIC(SLEEVE) SUPPORT JACK									MATERIAL			SHEET NO											
xxx															xxx			1 OF 1											
		NAME		DATE											MACHINE TYPE									GROUP NO.					
DESIGN		TIRUMAL		27.08.08																				SUPERCEDED BY			REPLACES		
DRAWN		TIRUMAL				CUSTOMER:									—			—											
CHECKED															DRAWING NO.														
APPROVED															J11203														