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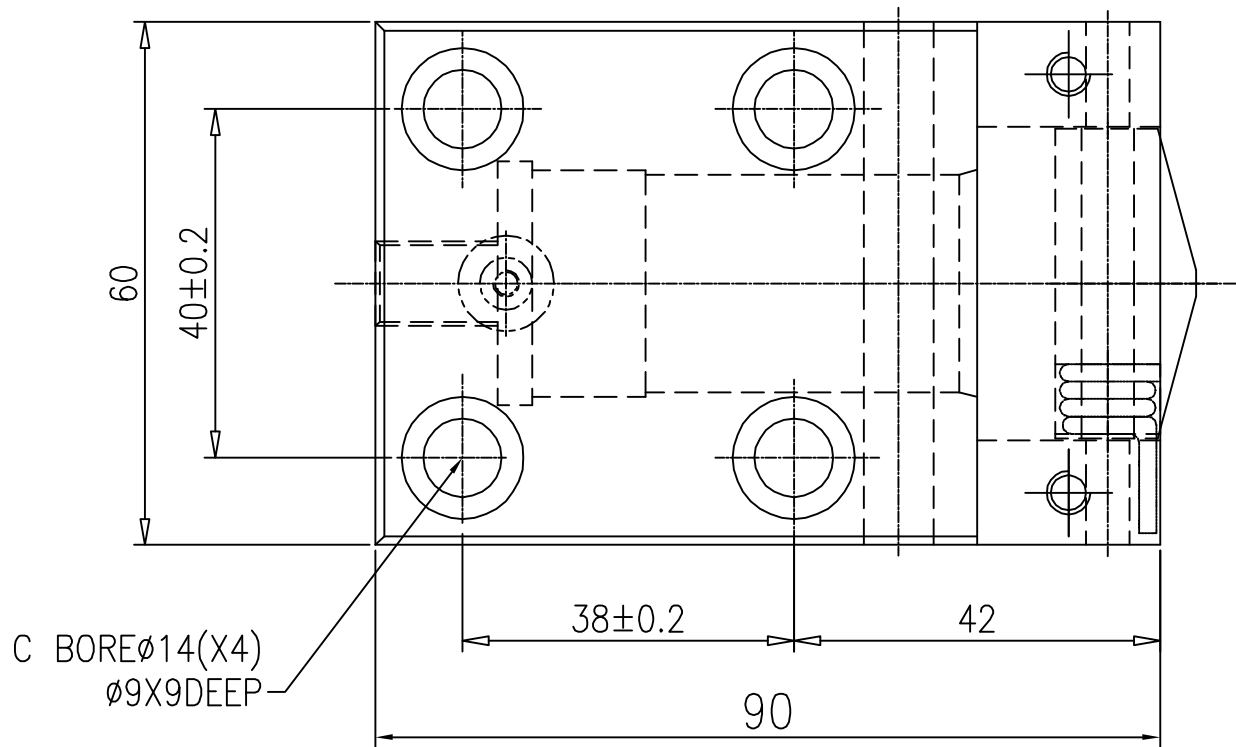
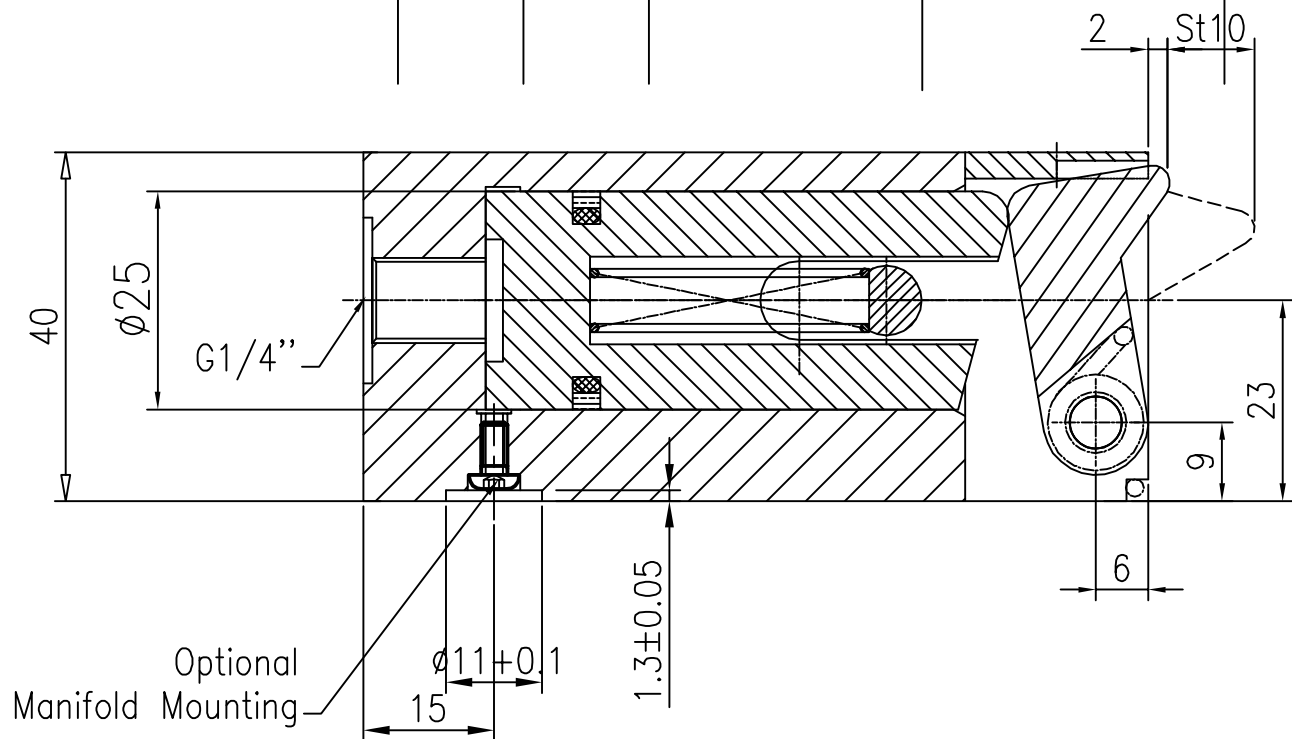
E

F

F

SHEET FORMATS-1, FORMAT NO: F-8-DGN-109, DT.01-11-05 Rew No-00-A4

REVISION					
ZONE	REV	FROM	TO	DATE	APPROVED



Specification:-
 Type : Low block cylinder. S/A
 Piston = 25 mm
 Stroke = 10 mm
 Operating pressure : max 250 bar/min 10 bar
 Medium :Hydraulic oil
 (servo system HLP46/HLP68)

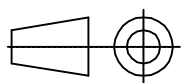
1.0 GENERAL

- 1.1 ALL DIMENSIONS ARE IN MM.
- 1.2 DO NOT SCALE THE DRG.IF IN DOUBT ASK.
- 1.3 SUBJECT TO CHANGE FOR IMPROVEMENT.

SURFACE FINISH							
Ra value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6 3.2 6.3 12.5 25 50 100

GENERAL TOLERANCES WHERE NOT SPECIFIED

LINEAR - LENGTH OR DIAMETER						ANGULAR-LENGTH IN MM OF SHORT SIDE OF ∠			
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1'	±30'	±20'	±10'



**QUICLOC
PVT LTD
B'lore - 70**

SCALE xxx	-	TITLE LOW BLOCK CYLINDER SINGLE ACTING TYPE-1	MATERIAL xxx	SHEET NO 1 OF 1
DESIGN TIRUMAL	DATE 27.08.08	MACHINE TYPE	GROUP NO.	REPLACES
DRAWN TIRUMAL		CUSTOMER:	SUPERCEDED BY -	-
CHECKED			DRAWING NO. A21202	
APPROVED				

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